



Open-end blind rivets with large protruding head

acc. to DIN 7337-C

R 88409

Al alloy/steel zinc plated

R 88413

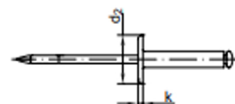
steel zinc plated

R 88414

Al alloy/Al alloy

R 88416

Al alloy/A 2



acc. to DIN 7337

Nominal Ø	3.2	4	4.8	5
d ₂	9.5	12	16	11/14
k	1.3	1.6	1.8	1.8
drill Ø	3.3	4.1	4.9	5.1
Material rivet	Shear strength min. in N (Tensile strength min. in N)			
Al alloy/steel	720 (950)	1400 (2000)	1800 (2700)	2000 (2800)
Length	Clamping length range (min. – max.)			
6	1.5 – 3.5	1.5 – 3.0	-	-
8	3.5 – 5.0	3.0 – 5.0	2.5 – 4.5	2.5 – 4.5
10	5.0 – 7.0	5.0 – 6.5	4.5 – 6.0	4.5 – 6.0
12	7.0 – 9.0	6.5 – 8.5	6.0 – 8.0	6.0 – 8.0
14	-	-	-	8.0 – 10.0
16	9.0 – 13.0	8.5 – 12.5	8.0 – 12.0	10.0 – 12.0
18	-	12.5 – 16.5	-	12.0 – 14.0
20	-	-	12.0 – 15.0	14.0 – 15.0
25	-	-	15.0 – 20.0	15.0 – 20.0
30	-	-	-	20.0 – 25.0