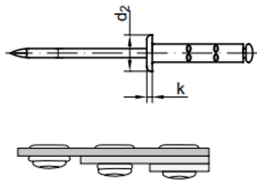




Open-end blind rivets with protruding head and multigrip rivet body

R 88474

Al alloy/steel zinc plated
 steel zinc plated/steel zinc plated
 Al alloy/A 2
 A 2/A 2
 A 4/A 4



DIBt approval no. Z14.1-4 for
 Ø 4.8 Al alloy/steel and Al alloy/A 2

Nominal Ø	3,2	4	4,8	6,4
d ₂	6.5	8	9.5	13
k	0.8	1	1.3	
drill Ø	3.3	4.1	4.9	6.5
Material rivet	Shear strength min. in N (Tensile strength min. in N)			
Al alloy	720 (1.050)	1.060 (1.680)	1.500 (2.300)	2.800 (4.000)
Steel	1.200 (1.600)	1.650 (2.400)	2.400 (3.200)	4.000 (6.100)
A 2/A 4	1.450 (2.300)	2.650 (3.600)	4.000 (5.000)	7.800 (8.800)
Length	Clamping length range (min. – max.)			
8	0.5 – 5.0	-	-	-
9.5	1.5 – 6.5	-	-	-
10	-	0.5 – 6.5	0.5 – 6.5	-
11	3.0 – 8.0	-	-	-
13	-	3.5 – 9.5	-	-
15	-	-	4.5 – 11.0	1.5 – 9.0
17	-	7.0 – 13.0	6.5 – 13.0	-
20	-	-	-	6.0 – 14.0
25	-	-	11.0 – 19.5	10.0 – 18.0
30	-	-	16.0 – 24.0	-